



Material - UNE 38 L-2610

Standard Specification for Aluminium and Aluminium Alloys for Casting

Group - Non-Ferrous Alumium Alloy

Sub Group - UNE 38 Aluminium and Aluminium Alloys for Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	2.000 - 4.000	As-Cast	
Iron	Fe %	0.800 max.		
Magnesium	Mg %	0.150 max.		
Manganese	Mn %	0.100 - 0.700		
Nickel	Ni %	0.300 max.		
Lead	Pb %	0.100 max.		
Silicon	Si %	4.000 - 6.000		
Tin	Sn %	0.050 max.		
Titanium	Ti %	0.200 max.	Mechanical Properties	
Zinc	Zn %	0.500 max.	Tensile Strength in Mpa	140 - 280
Aluminium	Al %	Balance	Yield Strength in Mpa	85 - 90
-	-	-	Elongation in %	2 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
AA303	AS	Australia	Ingot and Casting	
AA339	AS	Australia	Ingot and Casting	
303	AS	Australia	Ingot and Casting	
4223	IS	India	Ingot and Casting	
LM4	BS	British	Ingot and Casting	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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